



Specialty Fonts

# Specialty Fonts

Use Specialty fonts to create unique and elaborate embroidery designs.

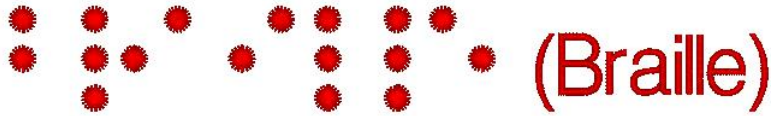
- View Specialty fonts sample pictures, available keystrokes, font versions, recommended heights and any special notes for available Specialty fonts.

Specialty Fonts



Specialty Fonts : Braille

## Braille



### Available Keystrokes

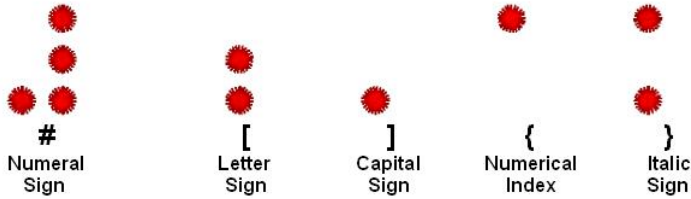
The following lists the keystrokes available for the Braille font.

#### Available Keystrokes

a b c d e f g h i j k l m n o p q r s t u v w x y z  
 à á â ã ä å ç è é ê ë ì í î ï ð ó ô õ ö ù ú û ü ø  
 0 1 2 3 4 5 6 7 8 9  
 ! " # ' ( ) \* + , - . : ; ?

To display the following font characters, enter the keystroke(s) listed.

#### Special Keystrokes



### Font Version

The font version for the Braille font is Version A.

### Recommended Height

The recommended height for the Braille font is 0.59 inches/15mm.

Specialty Fonts : Braille



Specialty Fonts : Braille New

## Braille New



### Available Keystrokes

The following lists the keystrokes available for the Braille New font.



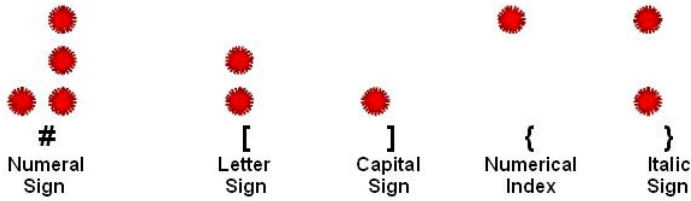
In the Braille New font, upper-case letters are marked by a single extra dot in the lower-left corner of the array.

#### Available Keystrokes

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z  
a b c d e f g h i j k l m n o p q r s t u v w x y z  
0 1 2 3 4 5 6 7 8 9  
! " # % ' ( ) \* + , - . / : ; = ? [ ] ` { }  
À Á Â Ã Ä Å Æ Ç È É Ê Ë Ì Í Î Ï Ñ Ò Ó Ô Ù Ú Û Ü  
à á â ã ä å æ ç è é ê ë ì í î ï ñ ò ó ô ù ú û ü

To display the following font characters, enter the keystroke(s) listed.

**Special Keystrokes**



**Recommended Height**

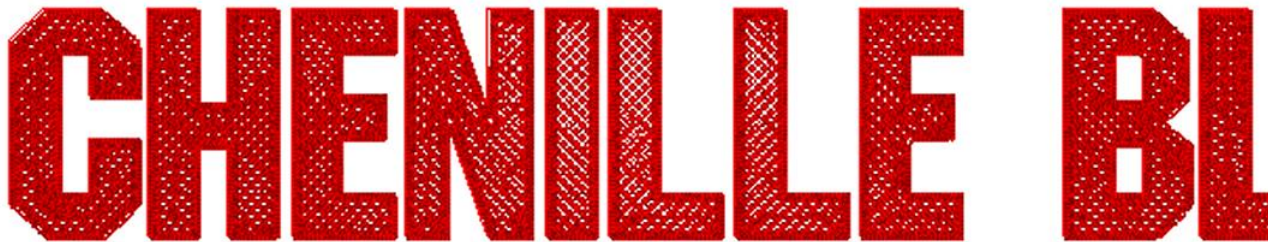
The following lists the recommended height for the Braille font is 0.59 inches/15mm.

Specialty Fonts : Braille New



Specialty Fonts : Chenille Block

**Chenille Block**



**Available Keystrokes**

The following lists the keystrokes available for the Chenille Block font.

**Available Keystrokes**

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z  
0 1 2 3 4 5 6 7 8 9  
# + - ( ) /

To display the following font characters, enter the keystroke(s) listed below the image.

**Special Keystrokes**



**Font Version**

The font version for the Chenille Block font is Version A.

**Recommended Height**

The following lists the recommended minimum height for the Chenille Block font.

**Recommended Height**

**Value**

Minimum

1.5 inches/36 mm

Special Notes

Ron Ekstrom from Lasting Impressions Embroidery Company provided the following information:

- Chenille Block font may be manipulated using any of the font envelopes and processes available for non chenille fonts.
- The Chenille Block font chenille settings are ideal for the Orlon Acrylic yarn used for high school athletic patches.
- The chenille settings may be modified by converting the text to segments.
- When Chenille Block text is converted to segments, each letter will generate a lattice chenille segment and associated art segments which may be used with the OFFSET command to create guidelines for use in constructing additional chenille segments.
- Characters such as the letters A, B, D, O, P, Q, R, 0, 4, 6, 8, and 9 will have two or more art segments since the offset command will not operate with complex segments.

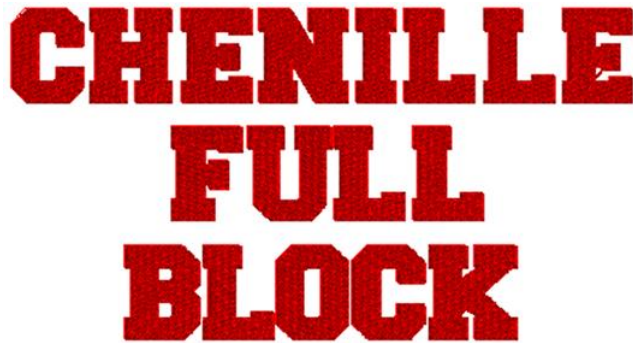
For additional information about chenille services or chenille fonts available from Lasting Impressions Embroidery Company, please contact Ron Ekstrom at ron@chenille.cc or visit his website at www.chenille.cc

Specialty Fonts : Chenille Block



Specialty Fonts : Chenille Full Block

Chenille Full Block



Available Keystrokes

The following lists the keystrokes available for the Chenille Full Block font.

Available Keystrokes

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z

0 1 2 3 4 5 6 7 8 9

# + - ( ) /

To display the following font characters, enter the keystroke(s) listed below the image.

Special Keystrokes



^

Font Version

The font version for the Chenille Full Block font is Version A.

Recommended Height

The following lists the recommended minimum height for the Chenille Full Block font.

Recommended Height

Value

Minimum

1.5 inches/36 mm

Special Notes

Ron Ekstrom from Lasting Impressions Embroidery Company provided the following information:

- Chenille Full Block font may be manipulated using any of the font envelopes and processes available for non chenille fonts.
- The Chenille Full Block font chenille settings are ideal for the Orlon Acrylic yarn used for high school athletic patches.
- The chenille settings may be modified by converting the text to segments.
- When Chenille Full Block text is converted to segments, each letter will generate a lattice chenille segment and associated art segments which may be used with the OFFSET command to create guidelines for use in constructing additional chenille segments.
- Characters such as the letters A, B, D, O, P, Q, R, 0, 4, 6, 8, and 9 will have two or more art segments since the offset command will not operate with complex segments.

For additional information about chenille services or chenille fonts available from Lasting Impressions Embroidery Company, please contact Ron Ekstrom at ron@chenille.cc or visit his website at www.chenille.cc

Specialty Fonts : Chenille Full Block



Specialty Fonts : Chenille Phoenix

## Chenille Phoenix



## Available Keystrokes

The following lists the keystrokes available for the Chenille Phoenix font.

**Available Keystrokes**

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z

a b c d e f g h i j k l m n o p q r s t u v w x y z

[ ] \_ ' ^

To produce a tail on the end of font characters, enter the code listed.

Code	Length
#	7 Letters long tail

## Font Version

The font version for the Chenille Phoenix font is Version A.

## Recommended Height

The following lists the recommended minimum height for the Chenille Phoenix font.

Recommended Height	Value
Minimum	3 inches/76 mm

## Special Notes

- Chenille Phoenix is an Outline Chenille font.
- The Chenille Phoenix font sews a chain around the entire word first.
- A setting "Omit Chenille Command at Beginning of segment" should be active so that separated parts of the lettering (i.e. the dots of i's do not have an extra color). This setting is in the commands tab of the segment's properties page.

Specialty Fonts : Chenille Phoenix



Specialty Fonts : Chenille Script

## Chenille Script



## Available Keystrokes

The following lists the keystrokes available for the Chenille Script font.

**Available Keystrokes**

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z

a b c d e f g h i j k l m n o p q r s t u v w x y z

0 1 2 3 4 5 6 7 8 9

To produce a tail on the end of font characters, enter the codes listed.

Code	Length
------	--------

*	3 Letters
&	4 Letters
%	5 Letters
\$	6 Letters
#	6 Letters

**Font Version**

The font version for the Chenille Script font is Version A.

**Recommended Heights**

The following lists the recommended minimum and maximum heights for the Chenille Script font.

<b>Recommended Height</b>	<b>Value</b>
Minimum	2 inches/51 mm
Maximum	4 inches/102 mm

Specialty Fonts : Chenille Script



Specialty Fonts : Chenille Two Color Block

**Chenille Two Color Block**

**CHENILLE 2CL BLOCK**

**Available Keystrokes**

The following lists the keystrokes available for the Chenille Two Color Block font.

**Available Keystrokes**

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z  
0 1 2 3 4 5 6 7 8 9

**Font Version**

The font version for the Chenille Two Color Block font is Version C.



Chenille Two Color Block font will only work in later versions of the software (11 and higher).

**Recommended Height**

The following lists the recommended minimum and maximum heights for the Chenille Two Color Block font.

<b>Recommended Height</b>	<b>Value</b>
Minimum	3 inches/76mm
Maximum	5 inches/127mm

Specialty Fonts : Chenille Two Color Block



Specialty Fonts : Tackle-Single

**Tackle-Single**

**TACKLE SINGLE**

**Available Keystrokes**

The following lists the keystrokes available for the Tackle-Single font.

**Available Keystrokes**

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z  
0 1 2 3 4 5 6 7 8 9

**Font Version**

The font version for the Tackle-Single font is Version B.



To get an exact fit, a font height of 3.46 inches/87.88mm must be entered. The recommended density is 24 pt. (master 4.0 +20.), satin style zig-zag.

The recommended pull-compensation is 110% but it is not absolutely necessary.

No compression of width or height in any way (fill box, adjust width, bridging, or distortion of baselines) is allowed.



Tackle Single is an appliqué font that is intended to be used only with 3-inch letters. These letters can be ordered through STAHL S at 1-800-521-9702.

#### General Instructions:

- 1 Letter A, Letter B is recommended for registration purposes.
- 2 Layout desired text using the desired Density and Satin stitch type.  
*Zig-zag looks very nice.*
- 3 Run the first color that will trace the lettering.
- 4 Let machine come to a stop.
- 5 Carefully place the appliqué letter on the trace.
- 6 When in the correct position, the trace will be slightly under the edge of the fabric so that it will not be seen.
- 7 Spray tack may be used (try to keep away from where needle will penetrate), or iron to hold position.
- 8 Run color 2, which will do a tack down stitch all the way around the fabric and stitch down to garment.
- 9 Then, the zig-zag stitches are sewn.

Specialty Fonts : Tackle-Single



Specialty Fonts : Tackle Twill font

## Tackle Twill font

# TACKLE TWILL

#### Available Keystrokes

The following lists the keystrokes available for the Tackle Twill font.

#### Available Keystrokes

A B C D E F G H I J K L M N O P Q R S T U V W X Y Z

0 1 2 3 4 5 6 7 8 9

#### Font Version

The font version for the Tackle Twill font is Version C.



To get an exact fit, a font height of 3.46 inches/87.88mm must be entered. The recommended density is 24 pt. (master 4.0 +20.), satin style zig-zag.

The recommended pull-compensation is 110% but it is not absolutely necessary.

No compression of width or height in any way (fill box, adjust width, bridging, or distortion of baselines) is allowed.



Tackle Twill is an appliqué font that is intended to be used only with 3-inch letters. These letters can be ordered through STAHL S at 1-800-521-9702.

#### Using the Tackle Twill font

##### To use the Tackle Twill font:

- 1 Outline of background piece.
- 2 Tack down and zig-zag stitch of background piece.
- 3 Outline of foreground piece.
- 4 Tack down and zig-zag stitch of foreground piece.

#### General Instructions:

- 1 Letter A, Letter B is recommended for registration purposes.
- 2 Layout desired text using the desired Density and Satin stitch type.  
*Zig-zag looks very nice.*
- 3 Run the first color that will trace the lettering.
- 4 Let machine come to a stop.
- 5 Carefully place the appliqué letter on the trace.
- 6 When in the correct position, the trace will be slightly under the edge of the fabric so that it will not be seen.
- 7 Spray tack may be used (try to keep away from where needle will penetrate), or iron to hold position.
- 8 Run color 2, which will do a tack down stitch all the way around the fabric and stitch down to garment.
- 9 Then, the zig-zag stitches are sewn.

Specialty Fonts : Tackle Twill font

